

chalcroft

construction built on teamwork

A construction company
with experience and
understanding of the

pharmaceutical & healthcare industry



Constructing **clean rooms** and
controlled environments
for researchers, technologists
and manufacturers



Your construction partner...

Chalcroft understands the meticulous needs of industries where hygiene is business critical and has specialist expertise in clean room construction and working within high-care environments. Our staff are experienced in the needs of this essential area and delivering compliance to ISO 14644-1. Our high standards and tight quality controls ensure the excellent finish required.

Success is achieved through teamwork and involving Chalcroft at an early stage of your project enables us to fully understand your objectives and work closely with your professional team to add value.

Our Environmental, Health & Safety procedures provide a benchmark for the industry, recognised by our consecutive RoSPA Gold Awards for Occupational Health & Safety and accreditation to BSI OHSAS 18001.

The majority of our projects come through recommendation from satisfied clients who appreciate that we are competitive on price, whilst adding value and experienced understanding. **It is our mission to become your construction partner of choice.**

Our portfolio includes:

- new build of pharmaceutical facilities
- modifications to clean room production facilities, including airlocks and loading bays
- refurbishment of R&D facilities
- conversion of an existing building into a micro-biology laboratory
- relocation of high-care production lines
- cyclotron enclosures.



casestudies

GlaxoSmithKline plc

Warehouse modifications, including lorry park and internal fit-out

Global healthcare company, GlaxoSmithKline plc, specialises in pharmaceuticals, vaccines and consumer healthcare.

Chalcroft carried out modifications to one of GlaxoSmithKline's warehouses for a high vitamin squash.

"I have engaged Chalcroft on several projects at our site in Coleford and have been extremely pleased with the quality of work they have produced. All projects have been delivered within agreed budgets and to original time scales."

Dave Rush

Senior Project Manager, GlaxoSmithKline plc



Bespak Europe Ltd

Modifications to clean room production facility and new loading area

A leading global supplier of drug delivery devices for injectable and inhaled products, Bespak has contributed to the design, development and industrialisation of some of the world's leading medical devices.

The project included the refurbishment of an existing production area to provide two dedicated clean rooms for the moulding and assembly of pharmaceutical and medical devices. Chalcroft's work also included the extension of the building to construct a new goods in/goods out, as well as welfare facilities, including toilets, offices and a canteen.

Chalcroft worked closely with Bespak throughout the project. This collaboration enabled Bespak to start installing production equipment in the clean rooms prior to the project's completion, minimising interruption to normal operations and maintaining high-care standards throughout.

"One of the deciding factors in Bespak's choice of construction partner was Chalcroft's excellent health and safety record. It was also essential for the work to be completed with minimal interruption to the day to day operation. Chalcroft's experience and excellent track record in these areas, combined with its collaborative approach, has proved to be a valuable asset, helping Bespak to complete this important extension of its development and production capability with great efficiency."

Dave Stringer

Facilities Manager, Bespak Europe Ltd

Sanofi UK

New office block and alterations to existing storage facility in Sheffield

Sanofi is a global healthcare leader which specialises in treatments in several key areas, including diabetes, oncology and cardiovascular diseases.

Chalcroft constructed a two-storey office and canteen building between two existing buildings, with a new raised loading platform and dock levellers within an existing storage facility.

Internal fit-out works included the construction of a new battery charging room and drivers' reception office. The existing car park was also extended to provide parking for 50 cars.



GlaxoSmithKline plc

A new off-loading canopy, blends off-loading area and microbiology laboratory

Chalcroft converted an existing building into a microbiology laboratory. The project included a high-specification mechanical and electrical installation. A new three-bay trailer area within the finished goods holding facility and an off-loading canopy were also constructed.



IBA Molecular UK Ltd

(formerly UK Radiopharma Ltd)

A new pharmaceutical production facility at Sheffield, with cyclotron enclosures

Chalcroft constructed a new Flucis Production Facility on a brown field site at the reclaimed Dinnington Colliery. The building required piled foundations and a clad steel frame.

Two cyclotron enclosures were created, along with civils works, including a new car park, associated access road and other hard standing areas.



“GSK is very pleased with the work that Chalcroft has carried out on site over a number of years. We need to have building contractors who understand the requirements of facilities like ours and Chalcroft has consistently delivered.”

Paul Chapman

Procurement Director, GlaxoSmithKline plc

GlaxoSmithKline plc

Substructure and superstructure works for new bottling plant

Chalcroft was contracted by GlaxoSmithKline plc as part of their multi-million pound investment to carry out the substructure and superstructure works for its new bottling plant at its Coleford site. Work included the construction of a 22m high bottling plant, with full mezzanine floor and an administration building.



AAH Pharmaceuticals Ltd

A new distribution facility in Stoke on Trent

AAH Pharmaceuticals provides pharmaceutical and healthcare products and services to pharmacies, hospitals and dispensing surgeries. Chalcroft built a new distribution facility and was responsible for all substructure, drainage and external works.

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To discuss your project, call Tess Morley on
07887 508977 or email tessmorley@chalcroft.co.uk

4 Campbell's Business Park
Campbell's Meadow
King's Lynn
Norfolk
PE30 4YR

t: 01553 776543

First Floor
6270 Bishops Court
Birmingham Business Park
Birmingham
B37 7YB

t: 0121 227 5001

11 Goodwood Road
Keytec 7 Business Park
Pershore
Worcestershire
WR10 2JL

t: 01386 561965